

Company & Equipment Details

Service: Injection Molding, Custom
Company: Prism Plastics, Inc.
Address: 1544 Highway 65, New Richmond, WI 54017
Phone: 715-246-7535 or (toll free) 877-246-7535
Fax: 715-246-5661
Web-site: www.prismplasticsinc.com
Owners: Jim Opp (Mentor/Coach) & Mark Fageriand (President)
Established: 1999
Employees: 25
Facility size: 26,300 sq ft (14,900 production, 10,400 warehouse, 1,000 office)
Production: Current 5 days week 12 hours a day (24-7 hour capability)
Certifications: ISO 9001:2008 Certified (obtained 2003, Perry Johnson Registrars Inc.)

Equipment Information:

Injection molding presses: (13 presses ranging from 33 ton - 385 ton. Shot sizes ranging from 1.08 to 30 oz (polystyrene))

Press	Tonnage	Shot Size	Press	Tonnage	Shot Size	Press	Tonnage	Shot Size			
1.	33-1	33	2.27 oz	6.	85	85	3.51 oz	11.	220-1	242	23.80 oz
2.	33-2	33	1.29 oz	7.	100	110	5.50 oz	12.	220-2	242	21.40 oz
3.	50	55	2.40 oz	8.	130-1	143	8.50 oz	13.	350	385	30.00 oz
4.	55	55	2.97 oz	9.	130-2	143	8.50 oz				
5.	80	88	4.80 oz	10.	165	165	11.00 oz				

Additional Production & Secondary Operations Equipment:

- Conair picker robots (11)
- Branson ultrasonic welders (3)
- Grizzly milling machines (3)
- Additional equipment & fixtures as needed

Tool room equipment:

- Bridgeport mill
- Tool & cutter grinder
- LeBond lathe
- Surface grinder

Quality Assurance Testing Equipment:

- Numerex Coordinate Measuring Machine
- Pin & radius gauges
- Calipers
- Micrometers
- Scales